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**End Application:**

F100-pw-220/220e aircraft engines

**Product Name:**

Fixture, machining-hydraulic, hpt, disk 2nd stg

**Nominalheight:**

3.500 inches

**Nominaldiameter:**

19.000 inches

**Functional Description:**

Consists of hydraulic chuck, inner and outer clamp rings and an indicating ring. Actuating screw expands the chuck to secure it to the second stage turbine disks 4067002 and 4073102

**Reference Data And Literature:**

Serd a085

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A505c0