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Overall Length:

14.000 inches

Overall Height:

24.000 inches

Overall Width:

7.000 inches

End Application:

Aim-9 missile depot maintenance

Product Name:

Staking fixture

Special Features:

Consists of a base, holding and staking mechanism, and an upper plate with a high pressure cylinder; cylinder is a double acting cylinder, requiring high pressure nitrogen or air to operate the forming die and low pressure shop air to return the forming die to original position

Functional Description:

Yused to stake the end cap and pointer assembly to the piston when assembling the servo piston. Fixture hold the end cap and piston firmly in place while the end cap is simultaneously staked to the piston in four places, 90 degrees apart

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

A23900