

View Online at <https://aerobasegroup.com/nsn/4935-00-003-9858>

**Overall Length:**

20.000 inches

**Overall Height:**

31.000 inches

**Overall Width:**

17.000 inches

**End Application:**

Aim-9 missile depot maintenance

**Product Name:**

Servo piston cylinder drill fixture

**Special Features:**

Consists of a 6 spindle bench drill, drill fixture; drill fixture base is tool steel and is mounted on a drill table by four bolts

**Functional Description:**

Used to enlarge 2 holes in the leveling ring and to drill and tap two new holes in the valve plate, which is part of the valve assembly of the servo piston

**Reference Data And Literature:**

33da-1-122

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A23900