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End Application:

F110-ge-129 engine

Design Type:

Ultrasonic

Special Features:

C/o furnace, separate cooling chamber, retort; item is non-portable, electric motor not included, ultrasonic generator included

Functional Description:

Item strips all contaminants and oxides from the surface and inside any cracks or joints in the part to prepare the crack or joint for brazing repair; required for cleaning of high pressure turbine nozzle segments, low pressure turbine nozzle, hpt shroud, and exhaust nozzle components prior to application of the braze material for activated diffusion healing repair

Reference Data And Literature:

Serd no. 10d02g; mil-m-7298

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T276-e