

View Online at <https://aerobasegroup.com/nsn/4940-01-447-4178>

**End Application:**

Supports p/n 9321m62g11, nsn 2840-01-173-5491, frame, front, engine f101-ge-102

**Unpackaged Unit Length:**

5.000 inches

**Unpackaged Unit Width:**

1.000 inches

**Unpackaged Unit Height:**

1.000 inches

**Product Name:**

Block, chill--front frame outer case aft flange

**Functional Description:**

At overhaul it may be necessary to replace front frame struts. After replacement it is necessary to weld fill the notch in the strut trailing edge at the outer case end. During the welding a this copper chill block is used prevent distortion. Gas backup fixture 3r1397g01, serd 6174 is used with this chill block

**Reference Data And Literature:**

2j-f101-3-06 wp 027 00; contract f33657-95-c-0055 serd 6175

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A23800