

View Online at <https://aerobasegroup.com/nsn/4940-01-447-4178>

End Application:

Supports p/n 9321m62g11, nsn 2840-01-173-5491, frame, front, engine f101-ge-102

Unpackaged Unit Length:

5.000 inches

Unpackaged Unit Width:

1.000 inches

Unpackaged Unit Height:

1.000 inches

Product Name:

Block, chill--front frame outer case aft flange

Functional Description:

At overhaul it may be necessary to replace front frame struts. After replacement it is necessary to weld fill the notch in the strut trailing edge at the outer case end. During the welding a this copper chill block is used prevent distortion. Gas backup fixture 3r1397g01, serd 6174 is used with this chill block

Reference Data And Literature:

2j-f101-3-06 wp 027 00; contract f33657-95-c-0055 serd 6175

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A23800