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**General Description:**

Tool assembly is manufactured frosteel alloy 4140, hex stock 0.750 in. Thick, spec astm a322 or astm 331 and steel alloy 4140, tubing stock 1.500 in. Outside dia. Specification astm a513 or astma519; weld in accordance with specification a5.1 using e-7014, e7018 or e-7024 weld rod or gas tungsten arc weld or gas metal-arc weld in accordance with specification awsa5.18 using e705-x weld wire; heat treat to rockwell hardness c31.0 min. To c37.0 max.; protective finish phosphate coating, type m class 2, spec dod-p-16232; Overall dimensions at extremities.5.750 in. Length by 1.500 in dia. With a projecting lobe at one end

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No