

View Online at <https://aerobasegroup.com/nsn/5120-01-450-4333>

**General Description:**

Place external spline of internal drive shaft into holding fixture, 56512t2; using pressing tool, press ball bearing onto shaft; align tangs of hold down collar with slots of seal mating face; press collar onto internal drive shaft with pressing tool and arbor press; this is a depot level procedure

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No