

View Online at <https://aerobasegroup.com/nsn/5130-01-513-6370>

**General Description:**

Mig type; spool gun style; cabled for use with dc output welders; connects to batteries for power; 12v battery for thin sheet metal, 24v for single pass 1/2 in. At 275 amps, 36v for welds up to 3/4 in. At 350 to 400 amps; welds 22 gage to 3/4 in.; thumbwheel wire speed adjustment (50 in. Per min to 900 in. Per min); uses 4 in. Spool with wire size 0.023 to 3/64 in.; uses standard tweco consumables; lightweight; high impact body; built-in gas flow control valve; built-in stitch mode for thin metal; connects to mig/constant voltage or stick/constant current welding machines; ac to dc power converter to drive gun controls when connected to cc/stick machines; polarity indicator lights; includes 20 ft cable with quick disconnects (can be extended to 100 ft); one spool of flux-core wire, two battery clamps, extra tips and gas hose fitting; furnished in plastic case

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No