

View Online at <https://aerobasegroup.com/nsn/5133-00-131-6218>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Shank Style:**

Externally threaded

**Overall Length:**

1.880 inches

**Body Diameter:**

0.490 inches

**Thread Diameter:**

0.250 inches

**Cutting Diameter:**

0.2079 inches

**Cutting Rotation Direction:**

Right-hand

**Flute Quantity:**

4

**Features Provided:**

Tapered reamer

**Thread Quantity:**

28 per inch

**Reamer Taper:**

0.250 inches per foot

**Included Angle:**

100.0 degrees

**Special Features:**

For installing 3/16 in. Grp 2 taper-lok fasteners

**Material:**

Steel

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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