

View Online at <https://aerobasegroup.com/nsn/5133-00-166-8370>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Shank Style:**

Externally threaded w/hex nut

**Overall Length:**

2.125 inches

**Thread Diameter:**

0.250 inches

**Cutting End Style:**

General purpose

**Cutting Diameter:**

0.1935 inches

**Cutting Rotation Direction:**

Right-hand

**Flute Length:**

1.125 inches

**Flute Quantity:**

2

**Point Type:**

Split

**Thread Quantity:**

28 per inch

**Point Angle:**

135.0 degrees

**Special Features:**

Hardness of threaded body: 25 rc min, 35 rc max; 63.5-66 rockwell c for 75% of flute lg from point end

**Material:**

Steel, high speed

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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