NSN 5133-00-166-8370

Twist Drill - Page 1 of 1



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Thread	Class:

2a

Thread Direction:

Right-hand

Shank Style:

Externally threaded w/hex nut

Overall Length:

2.125 inches

Thread Diameter:

0.250 inches

Cutting End Style:

General purpose

Cutting Diameter:

0.1935 inches

Cutting Rotation Direction:

Right-hand

Flute Length:

1.125 inches

Flute Quantity:

2

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Point Type:

Split

Thread Quantity:

28 per inch

Point Angle:

135.0 degrees

Special Features:

Hardness of threaded body: 25 rc min, 35 rc max; 63.5-66 rockwell c for 75% of flute Ig from point end

Material:

Steel, high speed

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

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