

View Online at <https://aerobasegroup.com/nsn/5133-00-177-7331>

**Point Diameter:**

0.188 inches

**Pilot Diameter:**

0.188 inches

**Shank Style:**

Externally threaded

**Overall Length:**

1.156 inches

**Body Diameter:**

0.438 inches

**Thread Diameter:**

0.250 inches

**Cutting End Style:**

Straight flute blunt end

**Flute Quantity:**

4

**Features Provided:**

Integral pilot

**Hardness Rating:**

Between 60.0 rockwell c and 63.0 rockwell c

**Thread Quantity:**

28 per inch

**Included Angle:**

82.0 degrees

**Material:**

Steel, high speed

**Thread Series Designator:**

Unf

**Specification Or Standard:**

2 type and a style and d size

**Departure From Cited Designator:**

As modified by flute quantity

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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