

View Online at <https://aerobasegroup.com/nsn/5133-00-596-9580>

Point Diameter:

0.095 inches

Pilot Diameter:

0.094 inches

Overall Length:

5.875 inches

Body Diameter:

0.250 inches

Cutting End Style:

Straight flute w/through hole

Pilot Hole Diameter:

0.095 inches

Cutting Rotation Direction:

Right-hand

Flute Quantity:

3

Features Provided:

Replaceable pilot

Hardness Rating:

Between 40.0 rockwell c and 53.0 rockwell c

Included Angle:

100.0 degrees

Material:

Steel

Specification Or Standard:

1 type and b class and 1 size and f-19 number

Departure From Cited Designator:

As modified by flute quantity and included angle

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A188a0