# NSN 5133-01-050-3670

Twist Drill - Page 1 of 1



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## Shank Style:

Externally threaded

## **Overall Length:**

Between 2.375 inches and 2.438 inches

# Thread Diameter:

0.250 inches

## **Cutting End Style:**

General purpose

#### **Cutting Diameter:**

0.1285 inches

## **Cutting Rotation Direction:**

**Right-hand** 

## Flute Length:

1.125 inches

## Flute Quantity:

2

## Point Type:

Split

# Thread Quantity:

28 per inch

# Point Angle:

135.0 degrees

# **Special Features:**

Threaded hex shank; long length; wire size 30

## Material:

Steel, cobalt high speed

## Supplementary Features:

O/a length does not include the thread length past the hexagon nut, threads = 1/4 in. (+1/16 in.)

## Thread Series Designator:

Unf

## **Specification Data:**

80205-nas965 professional/industrial association standard

## **Specification Or Standard:**

D type and 30 size

## Shelf Life:

N/a

# Unit Of Measure:

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# Demilitarization:

No

Fiig:

A188a0