

View Online at <https://aerobasegroup.com/nsn/5133-01-053-8858>

**Shank Style:**

Externally threaded w/hex nut

**Overall Length:**

Between 1.125 inches and 1.375 inches

**Thread Diameter:**

0.250 inches

**Cutting End Style:**

General purpose

**Cutting Diameter:**

0.1440 inches

**Cutting Rotation Direction:**

Right-hand

**Flute Length:**

0.562 inches

**Flute Quantity:**

2

**Point Type:**

Split

**Thread Quantity:**

28 per inch

**Point Angle:**

135.0 degrees

**Special Features:**

Threaded hex shank; short length; wire size 27

**Material:**

Steel, high speed

**Supplementary Features:**

O/a length does not include the thread length past the hexagon nut, threads = 1/4 in. (+1/16 in.)

**Thread Series Designator:**

Unf

**Specification Data:**

80205-nas965 professional/industrial association standard

**Specification Or Standard:**

B type and 27 size

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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