Twist Drill - Page 1 of 2



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Thread	Class:
· · · · · · · · · ·	014001

3a

**Thread Direction:** 

**Right-hand** 

# Shank Diameter:

0.159 inches

# **Overall Length:**

2.125 inches

# Thread Diameter:

0.250 inches

# **Cutting End Style:**

General purpose

#### **Cutting Diameter:**

0.1590 inches

#### **Cutting Rotation Direction:**

# Right-hand

Flute Length:

1.125 inches

# Flute Quantity:

2

# Point Type:

Split

#### Thread Quantity:

28 per inch

#### **Point Angle:**

135.0 degrees

# **Special Features:**

Threaded square shank; long length; wire size 21

# Material:

Steel, cobalt high speed

#### Surface Treatment:

Oxide film

#### **Thread Series Designator:**

Unf

# Specification Data:

80205-nas965 professional/industrial association standard

# Specification Or Standard:

D type and 21 number and long length and -42 material

# Shelf Life:

N/a

# Unit Of Measure:

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# NSN 5133-01-102-2883

Twist Drill - Page 2 of 2

Demilitarization:

No

Fiig:

A188a0

