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Thread	Class.
Incau	Class.

3a

**Thread Direction:** 

**Right-hand** 

## Shank Diameter:

0.093 inches

## **Overall Length:**

2.125 inches

#### Thread Diameter:

0.250 inches

#### **Cutting End Style:**

General purpose

#### **Cutting Diameter:**

0.0935 inches

#### **Cutting Rotation Direction:**

### Right-hand

Flute Length:

#### 0.875 inches

Flute Quantity:

```
2
```

#### Point Type:

Split

#### Thread Quantity:

28 per inch

#### **Point Angle:**

135.0 degrees

#### **Special Features:**

Threaded square shank; long length; wire size 42

#### Material:

Steel, cobalt high speed

#### Surface Treatment:

Oxide film

#### **Thread Series Designator:**

Unf

## Specification Data:

80205-nas965 professional/industrial association standard

## **Specification Or Standard:**

D type and 42 number and long length and -42 material

# Shelf Life:

N/a

## Unit Of Measure:

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Demilitarization:

No

Fiig:

A188a0

