

View Online at <https://aerobasegroup.com/nsn/5133-01-102-2892>

Thread Class:

3a

Thread Direction:

Right-hand

Shank Diameter:

0.221 inches

Overall Length:

1.250 inches

Thread Diameter:

0.250 inches

Cutting End Style:

General purpose

Cutting Diameter:

0.2210 inches

Cutting Rotation Direction:

Right-hand

Flute Length:

0.562 inches

Flute Quantity:

2

Point Type:

Split

Thread Quantity:

28 per inch

Point Angle:

135.0 degrees

Special Features:

Threaded square shank; short length; wire size 2

Material:

Steel, cobalt high speed

Surface Treatment:

Oxide film

Thread Series Designator:

Unf

Specification Data:

80205-nas965 professional/industrial association standard

Specification Or Standard:

D type and 2 number and short length and -42 material

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A188a0