

View Online at <https://aerobasegroup.com/nsn/5133-01-102-2894>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Shank Diameter:**

0.191 inches

**Shank Style:**

Externally threaded w/hex nut

**Overall Length:**

1.250 inches

**Thread Diameter:**

0.250 inches

**Cutting End Style:**

General purpose

**Cutting Diameter:**

0.1910 inches

**Cutting Rotation Direction:**

Right-hand

**Flute Length:**

0.562 inches

**Flute Quantity:**

2

**Point Type:**

Split

**Hardness Rating:**

Between 66.0 rockwell c and 67.5 rockwell c

**Thread Quantity:**

28 per inch

**Point Angle:**

135.0 degrees

**Material:**

Steel comp m42 cutter

**Surface Treatment:**

Oxide film cutter

**Thread Series Designator:**

Unf

**Specification Data:**

80205-nas965 professional/industrial association standard

**Specification Or Standard:**

D type and 11 number and short length and -42 material

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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