

View Online at <https://aerobasegroup.com/nsn/5133-01-102-3323>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Shank Diameter:**

0.067 inches

**Overall Length:**

1.000 inches

**Thread Diameter:**

0.250 inches

**Cutting End Style:**

General purpose

**Cutting Diameter:**

0.0670 inches

**Cutting Rotation Direction:**

Right-hand

**Flute Length:**

0.562 inches

**Flute Quantity:**

2

**Point Type:**

Split

**Thread Quantity:**

28 per inch

**Point Angle:**

135.0 degrees

**Special Features:**

Threaded square shank; short length; wire size 51

**Material:**

Steel, cobalt high speed

**Surface Treatment:**

Oxide film

**Thread Series Designator:**

Unf

**Specification Data:**

80205-nas965 professional/industrial association standard

**Specification Or Standard:**

D type and 51 number and short length and -42 material

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A188a0