NSN 5133-01-225-2786

Step Drill - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/5133-01-225-2786

## Shank Width Across Wrench Flats:

0.500 inches

## **Cutting Diameter Range:**

+0.563 to 1.000 inches

# Flute Quantity:

1

## Step Quantity:

8

# Drive Shank Type:

Male straight hexagon

## **Features Provided:**

Pilot hole required

### Depth Penetration Per Step:

0.125 inches

## **Functional Description:**

Used to drill multiple size holes in thin sections of metal up to 1/8 in. Thick as well as in plastic and wood

## Material:

Steel, high speed

## **General Description:**

High speed steel; single bit; single flute; drills 8 holes size 9/16 to 1 in. Diameter in 1/16 in. Increments; 1/2 in. Or larger pilot hole required; fits 1/2 in. And larger electric drills; 1/8 in. Depth penetration per step

Shelf Life:

N/a

### Unit Of Measure:

---

### **Demilitarization:**

No