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**End Application:**

Rudder ins ki

**Special Features:**

8c-2 carbide material; drill diameter .1770, plus .0000 or minus .0005; shank diameter tolerance .0000 to minus .0020; alignment of secondary cutting edges .006, plus or minus .003; web thickness .043, plus or minus .005; notch depth ( ) .004.

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A188a0