## NSN 5136-00-050-5964

Thread Cutting Tap - Page 1 of 1



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| Thread Pitch Diameters:   |
|---|
| +0.2774/+0.2779 inches  |
| Thread Direction:   |
| Left-hand   |
| Thread Length:  |
| 1.125 inches  |
| Shank Diameter:   |
| 0.318 inches  |
| Width Across Flats:   |
| 0.238 inches  |
| Overall Length:   |
| 2.719 inches  |
| Flute Quantity:   |
| 3   |
| Thread Structure:   |
| Regular   |
| Thread Forming Method:  |
| Ground  |
| Starting Chamfer Type:  |
| Plug  |
|   |
| Square End Length:  |
| Square End Length:<br>0.312 inches  |
| -   |
| 0.312 inches  |
| 0.312 inches  Material And Location:  |
| 0.312 inches  Material And Location:  Steel, high speed   |
| 0.312 inches  Material And Location:  Steel, high speed  Style Designator:  |
| 0.312 inches  Material And Location: Steel, high speed  Style Designator: Straight flute  |
| 0.312 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator:   |
| 0.312 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.312-18 unc  |
| 0.312 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.312-18 unc Specification Or Standard:   |
| 0.312 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.312-18 unc Specification Or Standard: 1 type and a series and b style   |
| 0.312 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.312-18 unc Specification Or Standard: 1 type and a series and b style Departure From Cited Designator:  |
| 0.312 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.312-18 unc Specification Or Standard: 1 type and a series and b style Departure From Cited Designator: As modified by flute quantity                                      |
| 0.312 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.312-18 unc Specification Or Standard: 1 type and a series and b style Departure From Cited Designator: As modified by flute quantity Shelf Life:                          |
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