

View Online at <https://aerobasegroup.com/nsn/5136-00-104-4158>

**Thread Pitch Diameters:**

+0.2737/+0.2742 inches

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.062 inches and 1.188 inches

**Shank Diameter:**

Between 0.3165 inches and 0.3180 inches

**Width Across Flats:**

Between 0.234 inches and 0.238 inches

**Overall Length:**

Between 2.680 inches and 2.750 inches

**Flute Quantity:**

3

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

Between 0.281 inches and 0.343 inches

**Material And Location:**

Steel

**Criticality Code Justification:**

Aaze

**Special Features:**

Roughing tap for screw thread insert

**Style Designator:**

Spiral pointed flute

**Thread Size And Series/type Designator:**

0.250-28 sti

**Specification Or Standard:**

1 type and 2 class

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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