

View Online at <https://aerobasegroup.com/nsn/5136-00-104-4158>

Thread Pitch Diameters:

+0.2737/+0.2742 inches

Thread Direction:

Right-hand

Thread Length:

Between 1.062 inches and 1.188 inches

Shank Diameter:

Between 0.3165 inches and 0.3180 inches

Width Across Flats:

Between 0.234 inches and 0.238 inches

Overall Length:

Between 2.680 inches and 2.750 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

Between 0.281 inches and 0.343 inches

Material And Location:

Steel

Criticality Code Justification:

Aaze

Special Features:

Roughing tap for screw thread insert

Style Designator:

Spiral pointed flute

Thread Size And Series/type Designator:

0.250-28 sti

Specification Or Standard:

1 type and 2 class

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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