# NSN 5136-00-134-7744

Thread Cutting Tap - Page 1 of 1



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#### **Thread Pitch Diameters:**

+0.1853/+0.1858 inches

#### **Thread Direction:**

**Right-hand** 

## Thread Length:

0.938 inches

## Shank Diameter:

0.220 inches

#### Width Across Flats:

0.165 inches

#### **Overall Length:**

2.375 inches

#### Flute Quantity:

3

#### **Thread Structure:**

#### Regular

## Thread Forming Method:

Ground

## Starting Chamfer Type:

Plug

#### Square End Length:

0.281 inches

#### Material And Location:

Steel, high speed

#### **Special Features:**

Finishing tap for screw thread insert

#### Style Designator:

Straight flute

## Thread Size And Series/type Designator:

0.164-32 sti

#### **Specification Or Standard:**

1 type and 1 class

#### **Departure From Cited Designator:**

As modified by thread pitch diameters

#### Shelf Life:

N/a

## Unit Of Measure:

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## Demilitarization:

No

Fiig:

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