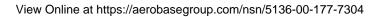
Thread Cutting Tap - Page 1 of 1

4

--





## **Thread Pitch Diameters:** +0.2095/+0.2100 inches **Thread Direction: Right-hand Thread Length:** Between 0.9375 inches and 1.0625 inches Shank Diameter: Between 0.2535 inches and 0.2550 inches Width Across Flats: Between 0.187 inches and 0.191 inches **Overall Length:** Between 2.4687 inches and 2.5312 inches Flute Quantity: **Thread Structure:** Regular **Thread Forming Method:** Ground **Starting Chamfer Type:** Bottoming Square End Length: Between 0.2500 inches and 0.3125 inches Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.242-20 uns **Specification Or Standard:** 1 type and c series and c style and h1 limit Shelf Life: N/a Unit Of Measure: **Demilitarization:** No Fiig: A13600