

View Online at <https://aerobasegroup.com/nsn/5136-00-187-8025>

Thread Pitch Diameters:

+1.5894/+1.5909 inches

Thread Direction:

Right-hand

Thread Length:

Between 1.875 inches and 2.125 inches

Shank Diameter:

Between 1.302 inches and 1.305 inches

Width Across Flats:

Between 0.971 inches and 0.979 inches

Overall Length:

Between 4.938 inches and 5.062 inches

Flute Quantity:

8

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Taper

Square End Length:

Between 1.063 inches and 1.187 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

1.625-18 unef

Specification Or Standard:

1 type and d series and a style

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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