

View Online at <https://aerobasegroup.com/nsn/5136-00-187-8025>

**Thread Pitch Diameters:**

+1.5894/+1.5909 inches

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.875 inches and 2.125 inches

**Shank Diameter:**

Between 1.302 inches and 1.305 inches

**Width Across Flats:**

Between 0.971 inches and 0.979 inches

**Overall Length:**

Between 4.938 inches and 5.062 inches

**Flute Quantity:**

8

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Taper

**Square End Length:**

Between 1.063 inches and 1.187 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

1.625-18 unef

**Specification Or Standard:**

1 type and d series and a style

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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