

View Online at <https://aerobasegroup.com/nsn/5136-00-189-7826>

**Thread Pitch Diameters:**

+0.0759/+0.0764 inches

**Thread Direction:**

Right-hand

**Thread Length:**

0.438 inches

**Shank Diameter:**

0.141 inches

**Width Across Flats:**

0.110 inches

**Overall Length:**

1.750 inches

**Flute Quantity:**

3

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Taper

**Square End Length:**

0.188 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

0.086-64 unf

**Specification Data:**

05047-asme b94.9 professional/industrial association standard

**Departure From Cited Designator:**

As modified by thread pitch diameters

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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