Thread Cutting Tap - Page 1 of 1



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### **Thread Pitch Diameters:**

+0.2175/+0.2180 inches

### **Thread Direction:**

**Right-hand** 

## Thread Length:

1.000 inches

## Shank Diameter:

0.255 inches

### Width Across Flats:

0.191 inches

#### **Overall Length:**

2.500 inches

#### Flute Quantity:

4

#### **Thread Structure:**

#### Regular

Thread Forming Method:

Ground

## Starting Chamfer Type:

Plug

#### Square End Length:

0.312 inches

#### Material And Location:

Steel, high speed

#### Style Designator:

Straight flute

## Thread Size And Series/type Designator:

0.250-20 unc

#### **Specification Data:**

05047-asme b94.9 professional/industrial association standard

#### Shelf Life:

N/a

# Unit Of Measure:

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#### Demilitarization:

No

## Fiig:

A13600