# NSN 5136-00-203-6677

Thread Cutting Tap - Page 1 of 1



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# **Thread Pitch Diameters:**

+0.2869/+0.2874 inches

## **Thread Direction:**

**Right-hand** 

# Thread Length:

1.125 inches

## Shank Diameter:

0.318 inches

## Width Across Flats:

0.238 inches

#### **Overall Length:**

2.719 inches

## Flute Quantity:

4

#### **Thread Structure:**

# Regular

Thread Forming Method:

# Ground

Starting Chamfer Type:

Plug

## Square End Length:

0.375 inches

# Material And Location:

Steel

## Style Designator:

Straight flute

## Thread Size And Series/type Designator:

0.312-24 unf

## **Specification Or Standard:**

1 type and b series and 2 style

## Departure From Cited Designator:

As mod by thd forming method

## Shelf Life:

N/a

# Unit Of Measure:

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# Demilitarization:

No

Fiig:

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