Thread Cutting Tap - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/5136-00-203-7037

Thread Pitch Diameters:

+0.1702/+0.1707 inches

Thread Direction:

Right-hand

Thread Length:

0.875 inches

Shank Diameter:

0.194 inches

Width Across Flats:

0.152 inches

Overall Length:

2.375 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Thread Torning wet

Ground

Starting Chamfer Type:

Bottoming

Square End Length:

0.250 inches

Material And Location:

Steel

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.190-32 unf

Specification Or Standard:

1 type and b series and 3 style

Departure From Cited Designator:

As mod by thd forming method

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A13600