Thread Cutting Tap - Page 1 of 1



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## **Thread Pitch Diameters:**

+1.0474/+1.0484 inches

### **Thread Direction:**

**Right-hand** 

# Thread Length:

2.562 inches

# Shank Diameter:

0.896 inches

### Width Across Flats:

0.672 inches

# **Overall Length:**

5.438 inches

#### Flute Quantity:

4

#### **Thread Structure:**

Regular

## **Thread Forming Method:**

Ground

## Starting Chamfer Type:

Bottoming

## Square End Length:

0.875 inches

### Material And Location:

Steel, high speed

#### **Special Features:**

Finishing tap for screw thread insert

#### Style Designator:

Straight flute

### Thread Size And Series/type Designator:

1.000-14 sti

## **Specification Or Standard:**

1 type and 3 class

Shelf Life:

N/a

#### Unit Of Measure:

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### Demilitarization:

No

Fiig:

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