Thread Cutting Tap - Page 1 of 1



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# **Thread Pitch Diameters:**

+0.1894/+0.1899 inches

# **Thread Direction:**

**Right-hand** 

# Thread Length:

0.938 inches

# Shank Diameter:

0.220 inches

# Width Across Flats:

0.165 inches

#### **Overall Length:**

2.375 inches

### Flute Quantity:

4

### **Thread Structure:**

#### Regular

# Thread Forming Method:

Ground

# Starting Chamfer Type:

Plug

## Square End Length:

0.281 inches

# Material And Location:

Steel, high speed

# Style Designator:

Straight flute

# Thread Size And Series/type Designator:

0.216-24 unc

# **Specification Data:**

05047-asme b94.9 professional/industrial association standard

### **Departure From Cited Designator:**

As modified by thread pitch diameters

### Shelf Life:

N/a

### Unit Of Measure:

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## Demilitarization:

No

Fiig:

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