Thread Cutting Tap - Page 1 of 1



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Thread Pitch Diameters:

+0.1894/+0.1899 inches

Thread Direction:

Right-hand

Thread Length:

0.938 inches

Shank Diameter:

0.220 inches

Width Across Flats:

0.165 inches

Overall Length:

2.375 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

0.281 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.216-24 unc

Specification Data:

05047-asme b94.9 professional/industrial association standard

Departure From Cited Designator:

As modified by thread pitch diameters

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A13600