Thread Cutting Tap - Page 1 of 1

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Thread Pitch Diameters:

+0.8547/+0.8554 inches

Thread Direction:

Right-hand

Thread Length:

Between 1.240 inches and 1.260 inches

Shank Diameter:

Between 0.692 inches and 0.697 inches

Width Across Flats:

Between 0.518 inches and 0.523 inches

Overall Length:

Between 4.365 inches and 4.385 inches

Flute Quantity:

6

Thread Structure:

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Regular

Thread Forming Method:

Ground

Square End Length:

Between 0.719 inches and 0.781 inches

Material And Location:

Steel, high speed

Thread Size And Series/type Designator:

0.875-32 uns

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A13600