

View Online at <https://aerobasegroup.com/nsn/5136-00-222-8770>

Thread Pitch Diameters:

+3.9725/+3.9730 inches

Thread Direction:

Left-hand

Thread Length:

Between 1.990 inches and 2.010 inches

Shank Diameter:

Between 2.090 inches and 2.110 inches

Width Across Flats:

Between 1.572 inches and 1.575 inches

Overall Length:

Between 5.865 inches and 5.885 inches

Flute Quantity:

8

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Bottoming

Square End Length:

Between 1.740 inches and 1.760 inches

Material And Location:

Steel, high speed

Thread Size And Series/type Designator:

4.000-20 uns

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A13600