

View Online at <https://aerobasegroup.com/nsn/5136-00-228-1060>

Thread Pitch Diameters:

+2.1072/+2.1092 inches

Thread Direction:

Right-hand

Thread Length:

Between 3.437 inches and 3.687 inches

Shank Diameter:

Between 1.891 inches and 1.894 inches

Width Across Flats:

Between 1.410 inches and 1.420 inches

Overall Length:

Between 8.188 inches and 8.312 inches

Flute Quantity:

6

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Bottoming

Square End Length:

Between 1.376 inches and 1.500 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

2.250-4-1/2 unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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