

View Online at <https://aerobasegroup.com/nsn/5136-00-228-1060>

**Thread Pitch Diameters:**

+2.1072/+2.1092 inches

**Thread Direction:**

Right-hand

**Thread Length:**

Between 3.437 inches and 3.687 inches

**Shank Diameter:**

Between 1.891 inches and 1.894 inches

**Width Across Flats:**

Between 1.410 inches and 1.420 inches

**Overall Length:**

Between 8.188 inches and 8.312 inches

**Flute Quantity:**

6

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Bottoming

**Square End Length:**

Between 1.376 inches and 1.500 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

2.250-4-1/2 unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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