

View Online at <https://aerobasegroup.com/nsn/5136-00-229-9275>

Thread Pitch Diameters:

+0.7528/+0.7533 inches

Thread Direction:

Right-hand

Thread Length:

2.219 inches

Shank Diameter:

0.625 inches

Width Across Flats:

0.489 inches

Overall Length:

6.000 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

0.688 inches

Material And Location:

Steel, high speed

Thread Pitch In Millimeters:

1.55

Special Features:

Screw thd invert

Style Designator:

Straight flute

Thread Size And Series/type Designator:

18.0 mm sti

Specification Or Standard:

1 type and 4 class

Departure From Cited Designator:

As modified by thread length and width across flats

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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