## NSN 5136-00-232-3964

Thread Cutting Tap - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5136-00-232-3964

| Thread Pitch Diameters:                                                       |
|-------------------------------------------------------------------------------|
| +0.8043/+0.8048 inches                                                        |
| Thread Direction:                                                             |
| Right-hand                                                                    |
| Thread Length:                                                                |
| 3.625 inches                                                                  |
| Shank Diameter:                                                               |
| 0.697 inches                                                                  |
| Width Across Flats:                                                           |
| 0.545 inches                                                                  |
| Overall Length:                                                               |
| 10.000 inches                                                                 |
| Flute Quantity:                                                               |
| 4                                                                             |
| Thread Structure:                                                             |
| Regular                                                                       |
| Thread Forming Method:                                                        |
| Ground                                                                        |
| Starting Chamfer Type:                                                        |
| Taper                                                                         |
| Square End Length:                                                            |
| 0.750 inches                                                                  |
| Material And Location:                                                        |
| Steel, high speed                                                             |
| Special Features:                                                             |
| Nut type                                                                      |
| Style Designator:                                                             |
| Straight flute                                                                |
| Thread Size And Series/type Designator:                                       |
| 0.875-9 unc                                                                   |
| Specification Data:                                                           |
| 05047-asme b94.9 professional/industrial association standard                 |
| Specification Or Standard:                                                    |
| 1 type and a series and a style                                               |
| Departure From Cited Designator:                                              |
| As modified by width across flats, thread length, length and special features |
| Shelf Life:                                                                   |
| N/a                                                                           |
| Unit Of Measure:                                                              |
|                                                                               |
| Demilitarization:                                                             |
| No.                                                                           |

No

## NSN 5136-00-232-3964

Thread Cutting Tap - Page 2 of 2



Fiig:

A13600