

View Online at <https://aerobasegroup.com/nsn/5136-00-276-8894>

Thread Pitch Diameters:

+1.2793/+1.2798 inches

Thread Direction:

Right-hand

Thread Length:

Between 1.406 inches and 1.594 inches

Shank Diameter:

Between 1.019 inches and 1.021 inches

Width Across Flats:

Between 0.758 inches and 0.766 inches

Overall Length:

Between 3.938 inches and 4.062 inches

Flute Quantity:

6

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

Between 0.938 inches and 1.062 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

1.250-20 uns

Specification Or Standard:

1 type and c series and b style

Departure From Cited Designator:

As mod by pitch dia

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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