Thread Cutting Tap - Page 1 of 1

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## Thread Pitch Diameters:

+1.2213/+1.2218 inches
Thread Direction:
Right-hand
Thread Length:
1.463 inches

Shank Diameter:
1.021 inches

Width Across Flats:
Between 0.762 inches and 0.766 inches

## Overall Length:

Between 3.969 inches and 4.031 inches
Flute Quantity:
6
Thread Structure:
Regular
Thread Forming Method:
Ground
Starting Chamfer Type:
Bottoming
Square End Length:
Between 0.969 inches and 1.031 inches

## Material And Location:

Steel, high speed
Style Designator:
Straight flute
Thread Size And Series/type Designator:
1.250-20 uns

Shelf Life:
N/a
Unit Of Measure:

Demilitarization:
No
Fiig:
A13600

