

View Online at <https://aerobasegroup.com/nsn/5136-00-277-6708>

Thread Pitch Diameters:

+0.4175/+0.4180 inches

Thread Direction:

Right-hand

Thread Length:

1.438 inches

Shank Diameter:

0.323 inches

Width Across Flats:

0.242 inches

Overall Length:

3.156 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Taper

Square End Length:

0.375 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.438-20 unf

Specification Or Standard:

1 type and b series and c style

Departure From Cited Designator:

As modified by thread pitch diameters

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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