

View Online at <https://aerobasegroup.com/nsn/5136-00-370-4040>

Thread Pitch Diameters:

+0.4590/+0.4600 inches

Thread Direction:

Right-hand

Thread Length:

1.656 inches

Shank Diameter:

0.429 inches

Width Across Flats:

0.322 inches

Overall Length:

3.594 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

0.500 inches

Material And Location:

Steel, high speed

Special Features:

Roughing tap for screw thread insert

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.438-14 sti

Specification Or Standard:

1 type and 2 class

Departure From Cited Designator:

As mod by pitch dia

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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