

View Online at <https://aerobasegroup.com/nsn/5136-00-370-4065>

Thread Pitch Diameters:

+0.6420/+0.6430 inches

Thread Direction:

Right-hand

Thread Length:

1.812 inches

Shank Diameter:

0.542 inches

Width Across Flats:

0.406 inches

Overall Length:

4.031 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

0.625 inches

Material And Location:

Steel, high speed

Special Features:

Roughing tap for screw thread insert

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.625-18 sti

Specification Or Standard:

1 type and 2 class

Departure From Cited Designator:

As modified by thread pitch diameters

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A13600