

View Online at <https://aerobasegroup.com/nsn/5136-00-397-2803>

Thread Pitch Diameters:

+0.2278/+0.2283 inches

Thread Direction:

Right-hand

Thread Length:

1.000 inches

Shank Diameter:

0.255 inches

Width Across Flats:

0.191 inches

Overall Length:

2.500 inches

Flute Quantity:

2

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Bottoming

Square End Length:

0.281 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.250-28 unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A13600