

View Online at <https://aerobasegroup.com/nsn/5136-00-397-2803>

**Thread Pitch Diameters:**

+0.2278/+0.2283 inches

**Thread Direction:**

Right-hand

**Thread Length:**

1.000 inches

**Shank Diameter:**

0.255 inches

**Width Across Flats:**

0.191 inches

**Overall Length:**

2.500 inches

**Flute Quantity:**

2

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Bottoming

**Square End Length:**

0.281 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

0.250-28 unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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