

View Online at <https://aerobasegroup.com/nsn/5136-00-398-2764>

**Thread Pitch Diameters:**

+1.2473/+1.2478 inches

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.453 inches and 1.547 inches

**Shank Diameter:**

1.021 inches

**Width Across Flats:**

Between 0.762 inches and 0.766 inches

**Overall Length:**

Between 3.969 inches and 4.031 inches

**Flute Quantity:**

6

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Bottoming

**Square End Length:**

Between 0.969 inches and 1.031 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

1.250-20 uns

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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