

View Online at <https://aerobasegroup.com/nsn/5136-00-398-2764>

Thread Pitch Diameters:

+1.2473/+1.2478 inches

Thread Direction:

Right-hand

Thread Length:

Between 1.453 inches and 1.547 inches

Shank Diameter:

1.021 inches

Width Across Flats:

Between 0.762 inches and 0.766 inches

Overall Length:

Between 3.969 inches and 4.031 inches

Flute Quantity:

6

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Bottoming

Square End Length:

Between 0.969 inches and 1.031 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

1.250-20 uns

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A13600