## NSN 5136-00-516-4122

Thread Cutting Tap - Page 1 of 1



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| Thread Pitch Diameters:                 |
|---|
| +0.1634/+0.1639 inches                  |
| Thread Direction:                       |
| Right-hand                              |
| Thread Length:                          |
| 0.875 inches                            |
| Shank Diameter:                         |
| 0.194 inches                            |
| Width Across Flats:                     |
| 0.152 inches                            |
| Overall Length:                         |
| 2.375 inches                            |
| Flute Quantity:                         |
| 4                                       |
| Thread Structure:                       |
| Regular                                 |
| Thread Forming Method:                  |
| Ground                                  |
| Starting Chamfer Type:                  |
| Bottoming                               |
| Square End Length:                      |
| 0.250 inches                            |
| Material And Location:                  |
| Steel                                   |
| Style Designator:                       |
| Straight flute                          |
| Thread Size And Series/type Designator: |
| 0.190-24 unc                            |
| Specification Or Standard:              |
| 1 type and a series and 3 style         |
| Departure From Cited Designator:        |
| As mod by thd pitch dia                 |
| Shelf Life:                             |
| N/a                                     |
| Unit Of Measure:                        |
|   |
| Demilitarization:                       |
| No                                      |
| Fiig:                                   |
| A13600                                  |