Thread Cutting Tap - Page 1 of 1



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### **Thread Pitch Diameters:**

+0.4060/+0.4065 inches

### **Thread Direction:**

**Right-hand** 

### Thread Length:

1.438 inches

### Shank Diameter:

0.323 inches

### Width Across Flats:

0.242 inches

#### **Overall Length:**

3.156 inches

### Flute Quantity:

4

### **Thread Structure:**

# Regular

Thread Forming Method:

# Ground

Ciouna

# Starting Chamfer Type:

Plug

### Square End Length:

0.406 inches

### Material And Location:

Steel, high speed

### Style Designator:

Straight flute

### Thread Size And Series/type Designator:

0.438-20 unf

### **Specification Data:**

05047-asme b94.9 professional/industrial association standard

### Shelf Life:

N/a

## Unit Of Measure:

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### Demilitarization:

No

### Fiig:

A13600